

Automatic Door Systems



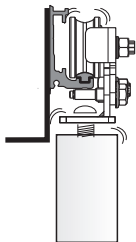
K-2

Single-winged / Bi-parting
(for Noiseless Aluminum Profile)

OPERATION INSTRUCTION

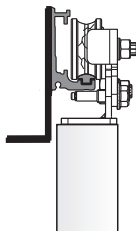
The Door-Leaf sends out abnormal noise in operating.

Cause 1
The SCREW of the
HANGING TWIN-WHEEL is loose.



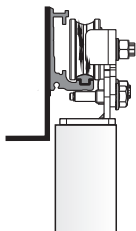
How to solve:
Refasten the SCREW of
HANGING TWIN-WHEEL.

Cause 2
HANGING TWIN-WHEEL
is broken.



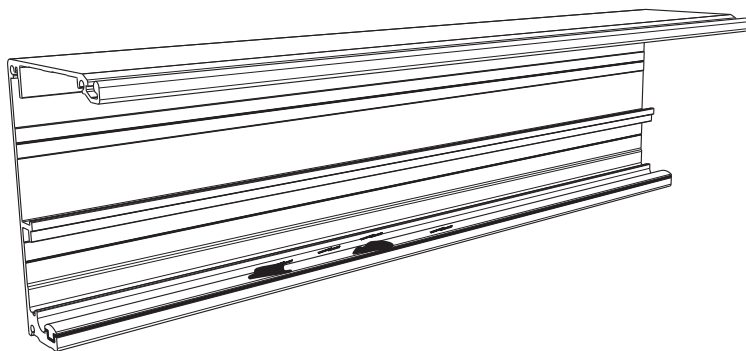
How to solve:
Replace a new one
HANGING TWIN-WHEEL.

Cause 3
HANGING TWIN-WHEEL
is dirty.



How to solve:
Clean the
HANGING TWIN-WHEEL.

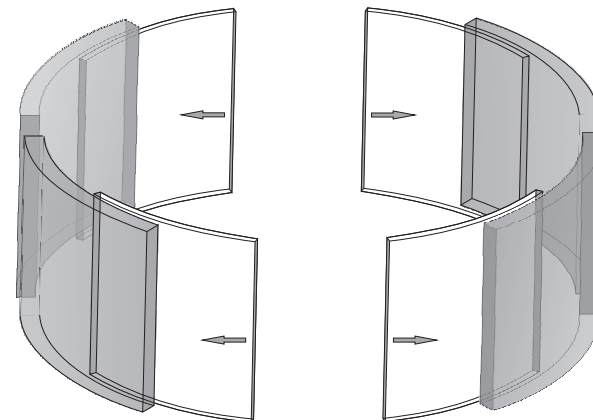
Cause 4
ALUMINUM PROFILE is dirty.



How to solve:
Clean the ALUMINUM PROFILE.

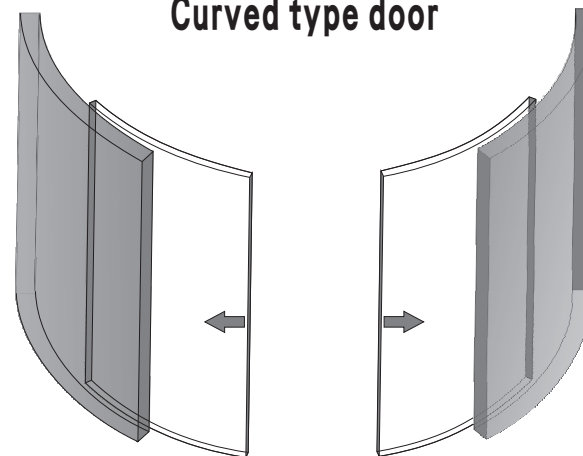
Our company has the following series of automatic door, please contact with our distributors/representations.

Round type door



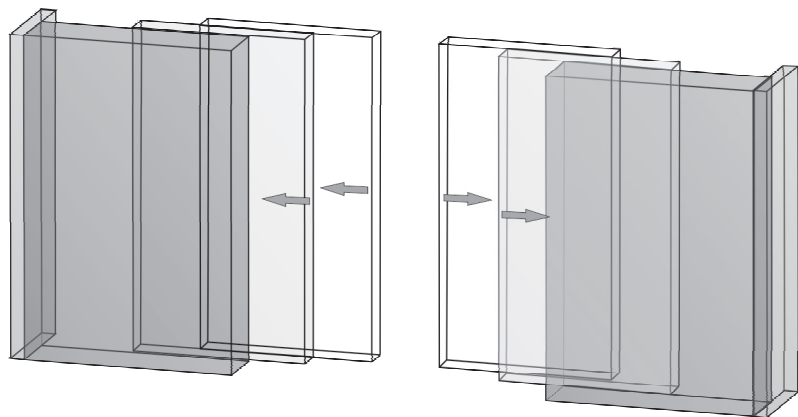
Installation: Please in accordance with the instruction of Round Type Door.

Curved type door



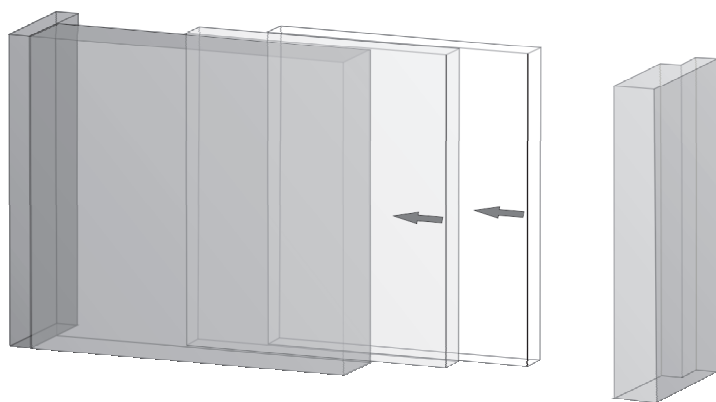
Installation: Please in accordance with the instruction of Curved Type Door.

Telescopic 4-winged Sliding Doors.



Installation: Please in accordance with the instruction of Telescopic 4-winged Sliding Doors.

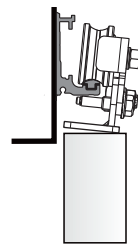
Telescopic 2-winged Sliding Doors.



Installation: Please in accordance with the instruction of Telescopic 2-winged Sliding Doors.

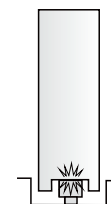
Door-Leaf isn't smooth in operating.

Cause 1
HANGING TWIN-WHEEL
is not at vertical position.



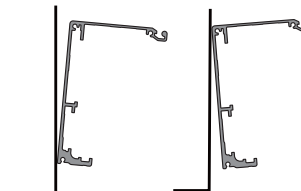
How to solve:
Readjust the
HANGING TWIN-WHEEL.

Cause 2
1. Door touches Ground Rail.
2. Ground Rail is dirty.



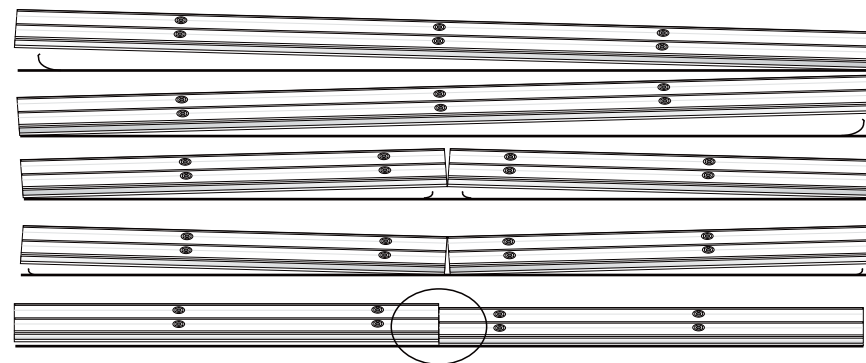
How to solve:
1. Readjust the distance between
Door and Ground Rail.
2. Clean up the Ground Rail.

Cause 3
ALUMINUM PROFILE is
not vertical.



How to solve:
Readjust the vertical position
of the **ALUMINUM PROFILE.**

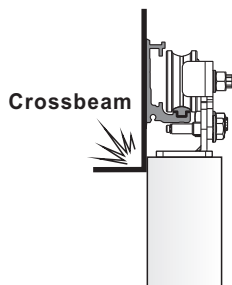
Cause 4
ALUMINUM PROFILE is not at vertical position.



How to solve:
Readjust the level position of the **ALUMINUM PROFILE.**

Door can't be opened or closed.

Cause 1
Above the Door-Leaf touched with the crossbeam.



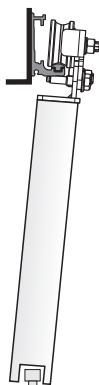
How to solve:
Adjustment the interval between the Door-Leaf height and Crossbeam.

Cause 2
The Door-Leaf touched with the Ground Guide Rail.



How to solve:
Adjust the Door-Leaf height.

Cause 3
Door-Leaf derails the ALUMINUM PROFILE.



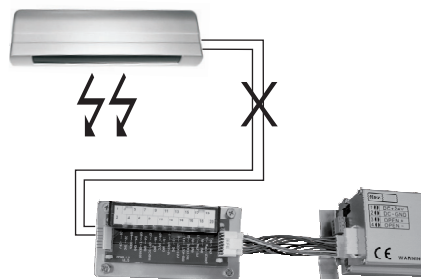
How to solve:
Put the Door-Leaf into the ALUMINUM PROFILE again.

Cause 4
Door-leaf is not vertical.



How to solve:
Adjust the Ground Guide Rail/Wheel position.

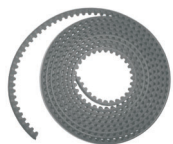
Cause 5
SENSOR is broken or disconnects to the COMBINED TERMINAL BLOCK.



How to solve:
1.If SENSOR is broken please change a new one.
2.Check SENSOR whether it connects to the COMBINED TERMINAL BLOCK.

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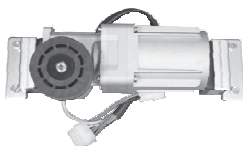
(BI-PARTING)HANGERS & IRON PARTS



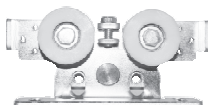
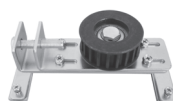
RACK BELT



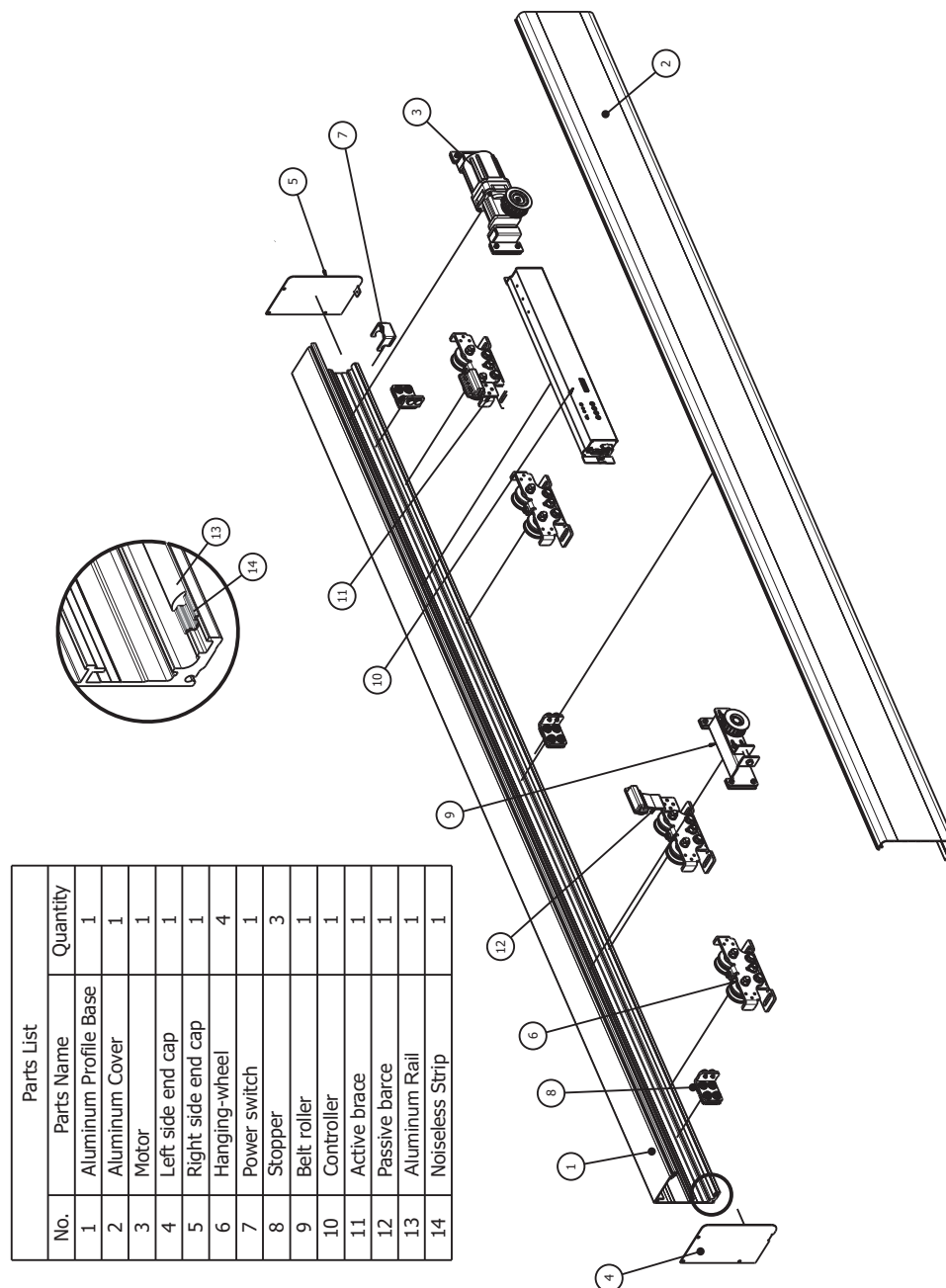
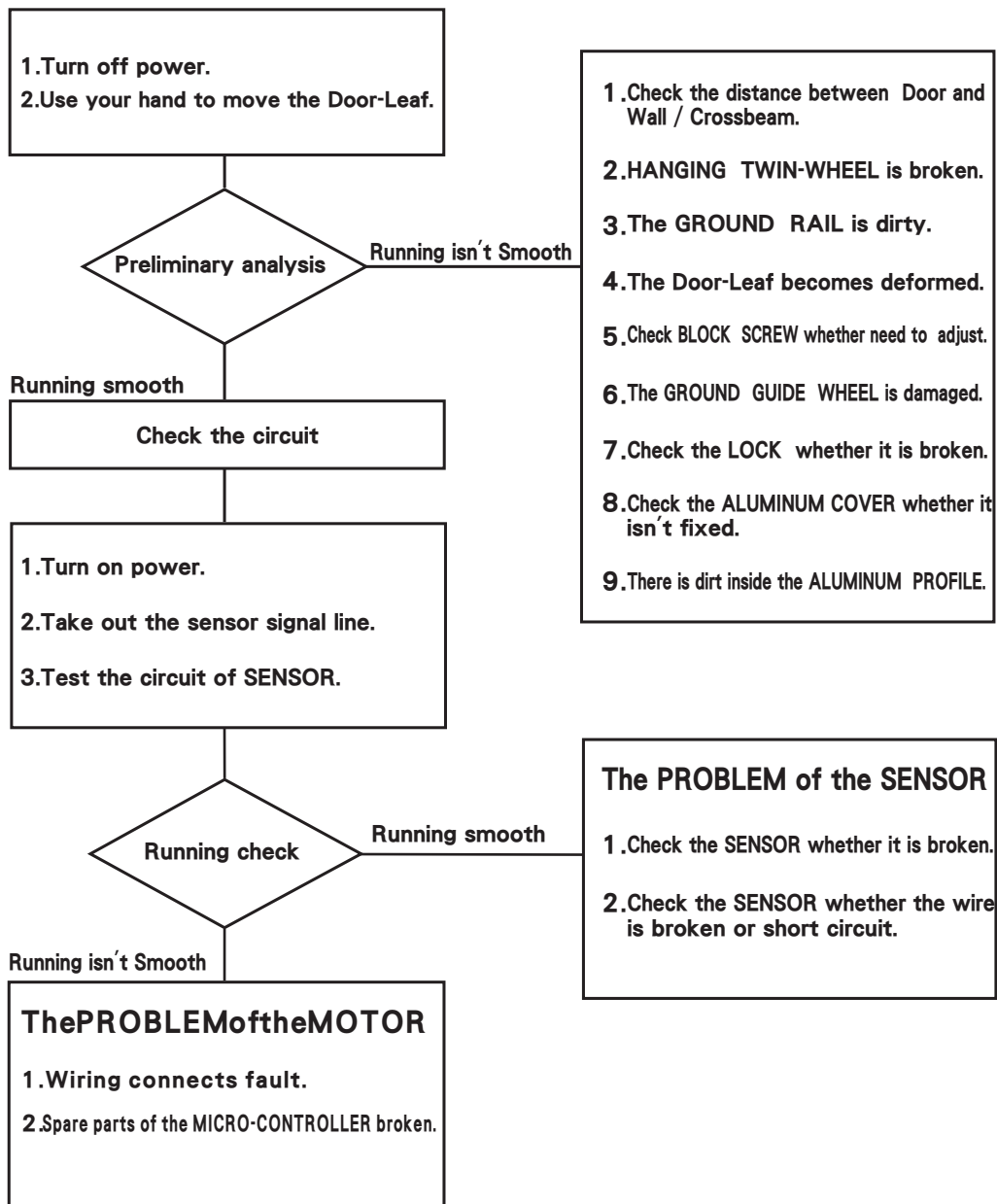
MICRO-CONTROLLER



DC WORM GEAR MOTOR

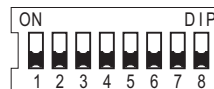
PASSIVE BRACE
1 PCSNot including for
single-wingedACTIVE BRACE
1 PCSHANGING
WHEEL 4 PCS2 PCS for
single-wingedBELT ROLLER
1 PCSSCREW-
8 PCS4 PCS for
single-wingedSTOPER-
3 PCS2 PCS for
single-wingedDOOR SCREW-
8 PCS4 PCS for
single-wingedHANGING BRACE-
4 PCS2 PCS for
single-wingedCOMBINED
TERMINAL BLOCK
(OPTIONAL DEVICE)SENSORS
(OPTIONAL DEVICE)BLOCK SCREW-
8 PCS4 PCS for
single-winged

PROBLEMS	REASONABLE	CHECK	HOW TO SOLVE
DOOR CAN'T BE MOVED.	1.No power.	Broken circuit.	Check the broken circuit position.
		The Power Switch is not opened.	Open the POWER SWITCH.
	2.The door is locked.	Door is locked and no movement action.	Open the DOOR LOCK.
	3.The sensor is broken.	Signal light is WORKING.	Check the MICRO-CONTROLLER.
		Signal light is OUT OF WORKING.	Check the CIRCUIT OF SENSOR or change a new one SENSOR.
SPEED	1.Speed is too slow.	Check the Speed at KNOB of MICRO-CONTROLLER.	Adjust the Speed of Open/Closed Door.
	2.Door runs into the obstructor, then cause the Door moving slow.	Installation problem or dirty.	Reinstall or clean the ALUMINUM PROFILE.
	3.Door is difficult to move.	Turn off the power.Use hand to move the Door, besides, check the Ground Guide Rail whether it is dirty.	Clean the Ground Guide Rail.
		Check the HANGING TWIN-WHEEL whether it is broken.	Change a new one.
		Check the Door Bolt in the door bottom whether it is loosen.	Fix the Door Bolt.
		Check whether the Ground Wheel is broken.	Change a new Ground wheel.
DOOR CAN'T FULL OPEN.	In the Half-Open way.	Check the Knob/Switch.	Turn on to Full Open.
DOOR CAN'T CLOSE.	1.In the Full-Open way.	The SENSOR keeps working.	Check wiring or change a new SENSOR.
	2.The Door opens suddenly while it is moving to close .	The SENSOR probably is installed with something wrong.	Adjust the SENSOR or change a new one.



Parts List		
No.	Parts Name	Quantity
1	Aluminum Profile Base	1
2	Aluminum Cover	1
3	Motor	1
4	Left side end cap	1
5	Right side end cap	1
6	Hanging-wheel	4
7	Power switch	1
8	Stopper	3
9	Belt roller	1
10	Controller	1
11	Active brace	1
12	Passive brace	1
13	Aluminum Rail	1
14	Noiseless Strip	1

MODEL	SINGLE-WINGED	BI-PARTING
DOOR WEIGHT	120kg X1 (door)	100kg X2 (door)
DOOR WIDTH	DW=500mm~2500mm	DW=500mm~2500mm
INSTALL WAY	Surface install	Surface install
MOTOR	DC24V 75W WORM GEAR MOTOR	
CONTROL	MICRO-CONTROLLER	
POWER CONSUMPTION	75W	
VOLTAGE	AC100V~240V	
ENVIRONMENTAL TEMPERATURE	-20℃~+50℃	
VOLUME	60decibel(max.)	
STARTING SPEED	200~550mm(second)	
STARTING TIME	0~64 sec. (regulable)	
TRANSMISSION IMPORTANT CONDITION	RACK BELT S8M	
OPENING DOOR RANGE	FULL/HALF-OPEN (regulable)	
TRACTION FORCE	3kg	



DIP Switch I

1 2

Brake power



Light Strong

6 7

Open incomplete



Short Long

3

Slowing Range of Opening



Short Long

4

Slowing range of closing



Short Long

5

Directional function



OFF ON

OFF: Normal mode.

ON: Push once, open the door.

Push again, close the door.

8

Reverse Switch:

in order to control opening and closing direction of the Door-Leaf after power resumes.



OFF ON

OFF: Normal mode, after power resumes, the Door-Leaf opens the door first.

ON: suitable for Security System, after power resumes the Door-Leaf closes the door first.



DIP Switch II

1

Electric lock switch



Fail Safe Fail Secure

2 ~ 4

Standby

When **USER** regulates the Speed the Range and the Brake; it will start to accord what **USER** sets after twice running.

When door works over 10 times, the controller will record the distance. If turn on the power again, the door will start detecting in slow speed and reach the correct distance.



A The opening speed of the door

Adjust the OPEN SPEED. Higher number, faster speed.

CAUTION: please adjust the number one by one from **low to high**.



B The closing speed of the door

Adjust the CLOSED SPEED. Higher number, faster speed.

CAUTION: please adjust the number one by one from **low to high**.



C The slowing speed of the door

Adjust the SLOW SPEED. Higher number, faster speed.

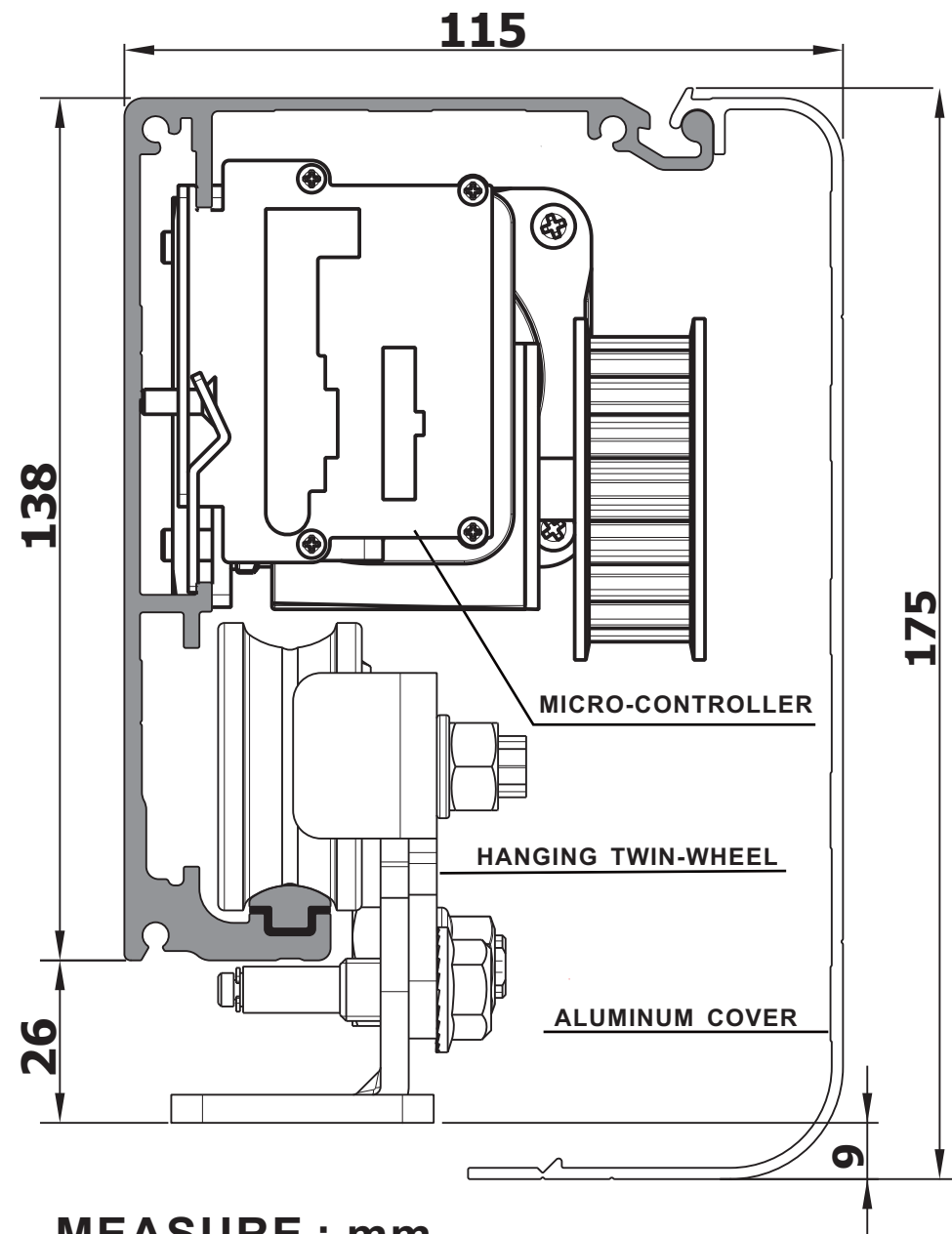
CAUTION: please adjust the number one by one from **low to high**.



D Opening hold time

Adjust the HOLD OPEN TIME. Higher number, the hold time is longer.

NUMBER	0	1	2	3	4	5	6	7	8	9
SECOND	0	1	2	3	4	5	6	10	32	64



MEASURE : mm

Before turn on the power, make sure the Door-Leaf can be smoothly moved, and the electric link is correct at first.

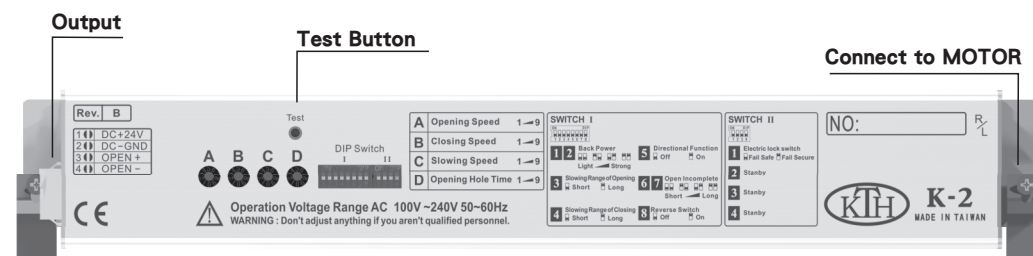
1.SYSTEM PROGRAM REMEMBER

After turn on the power, the MICRO-CONTROLLER will remember the distance and the range.

2.ADJUST

The FACEPLATE of MICRO-CONTROLLER

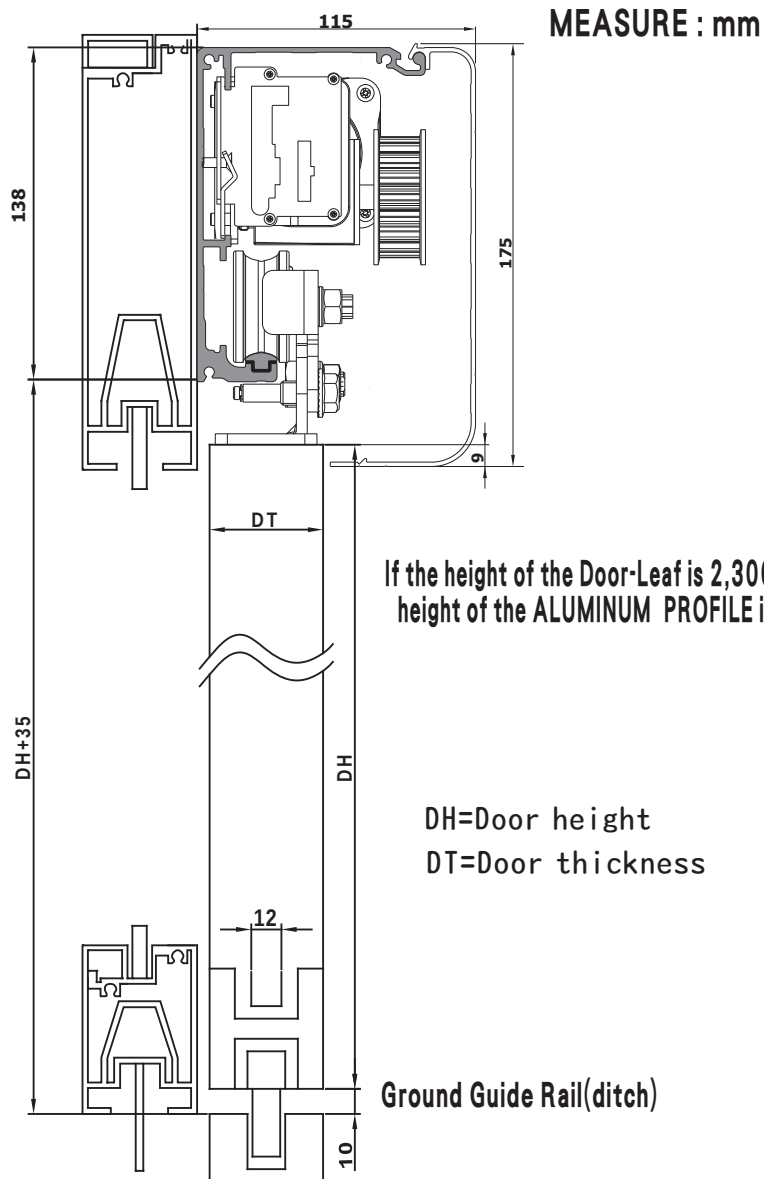
The FACEPLATE of MICRO-CONTROLLER



Red LED-Power is connected.

Green LED-Input the open door signal.

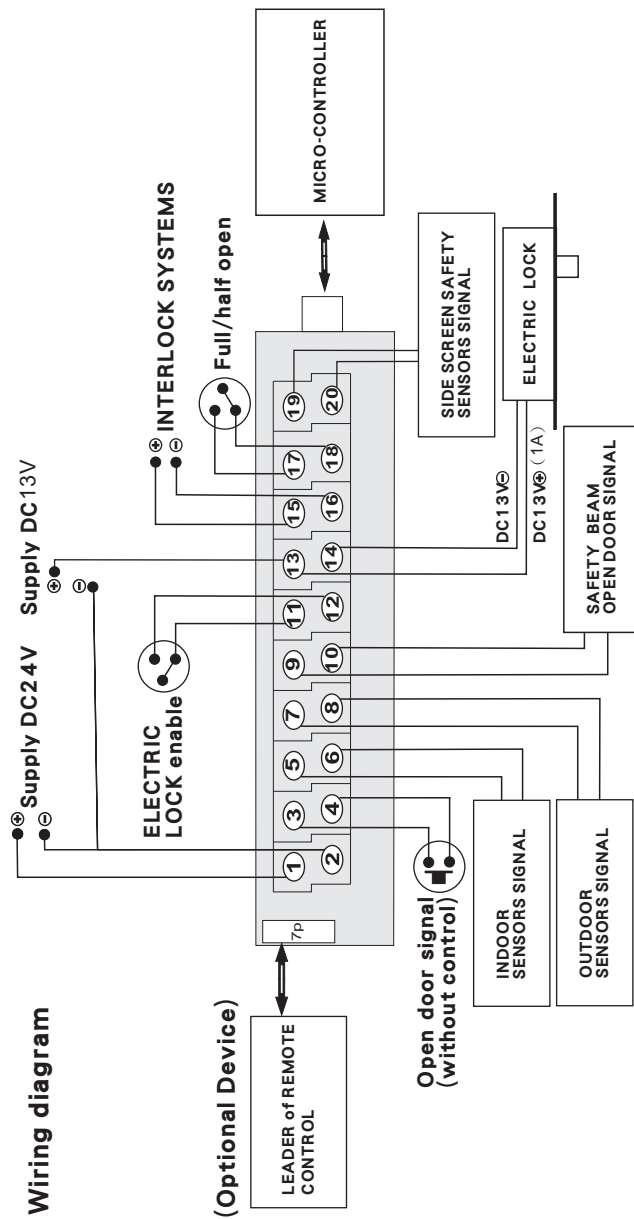
R/L switch-The direction of the door opening: right/left(R/L).



If the height of the Door-Leaf is 2,300mm, then the total height of the ALUMINUM PROFILE is 2,335mm.

DH=Door height
DT=Door thickness

Wiring diagram



(A) The FUNCTION of the ELECTRIC LOCK will work when ⑪ and ⑫ are short circuit, then ⑬ and ⑭ will output DC13V for ELECTRIC LOCK after the door closes. ⑬ and ⑭ will not output DC13V if ⑪ and ⑫ are not short circuit.

(B) The SIGNAL of the SAFETY BEAM is controlled by ⑨ and ⑩. When door is opening and running, ⑨ and ⑩ keep to accept the signal, then the SAFETY BEAM will be working. ⑨ and ⑩ will not work when the door is closed, then the SAFETY BEAM will lose efficacy when the door is closed.

(C) The signal of Side Screen Safety Sensor is controlled by ⑮ and ⑯. Side Screen Safety Sensors are placed at the rear end of the door to prevent collisions during the opening movement of the moving leaves. When the signal activates, the moving leaves will become slowly, till the door opens fully, then close normally.

1

Prepare Should correct the height and the leveling of the ALUMINUM PROFILE



2

Cut and install the ALUMINUM PROFILE



3

Install the SENSORS



4

MOTOR



5

MICRO-CONTROLLER

6

Install the BELT ROLLER



7

Hang and adjust the Door-Leaf



8

Install and adjust the BELT



9

Power connect



10

Test and adjust

THE FIXED SCREW

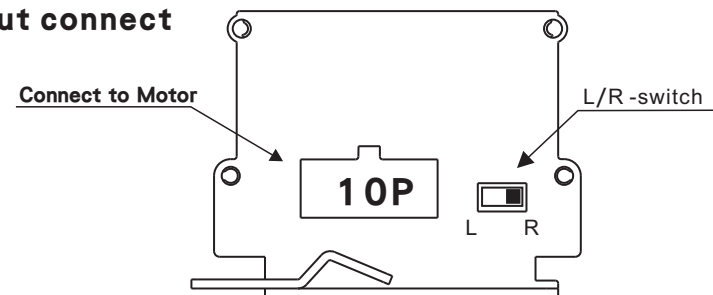
RACK BELT

THE ADJUSTABLE SCREW OF BELT

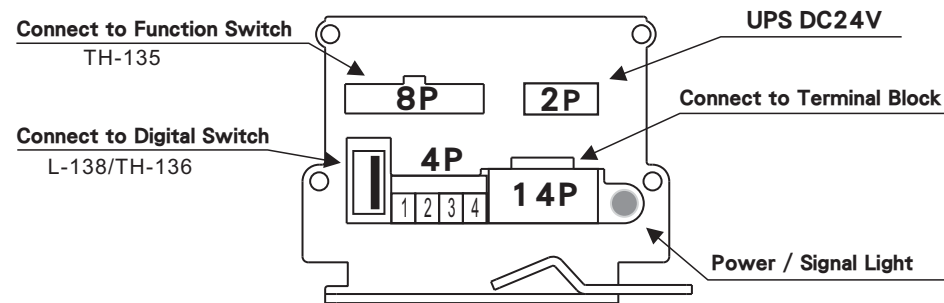
TENSION of BELT can be adjusted by the ADJUSTABLE SCREW of BELT, after that, must tighten the FIXED SCREW of BELT.

MICRO-CONTROLLER

Input connect



Output connect



Please according with the connection way if it was installed "Function switch", "Remote", "Sensors of inside and outside" at the same time will have functions.

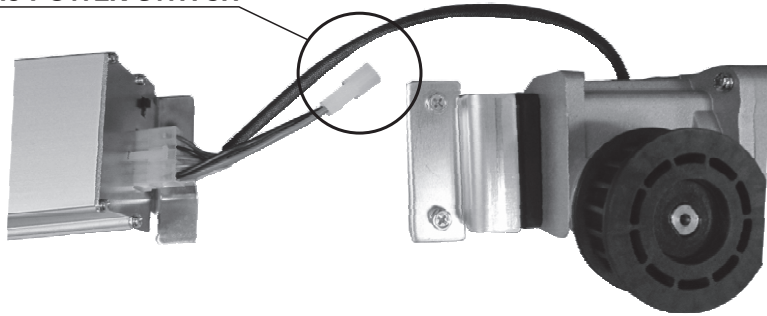
RED: Controller power on
GREEN: Sensor signal normal

4P terminal

1	2	3	4
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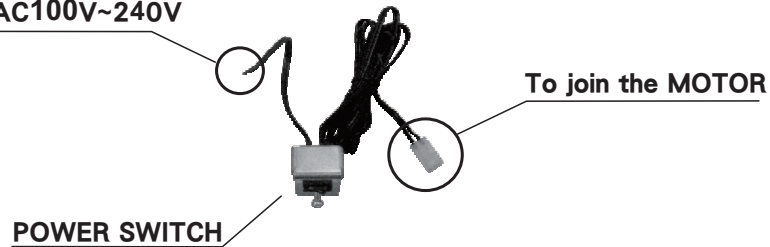
1. DC24V
2. GND } Power of SENSOR
3. _____
4. _____ } The signal of SENSOR

To join the POWER SWITCH



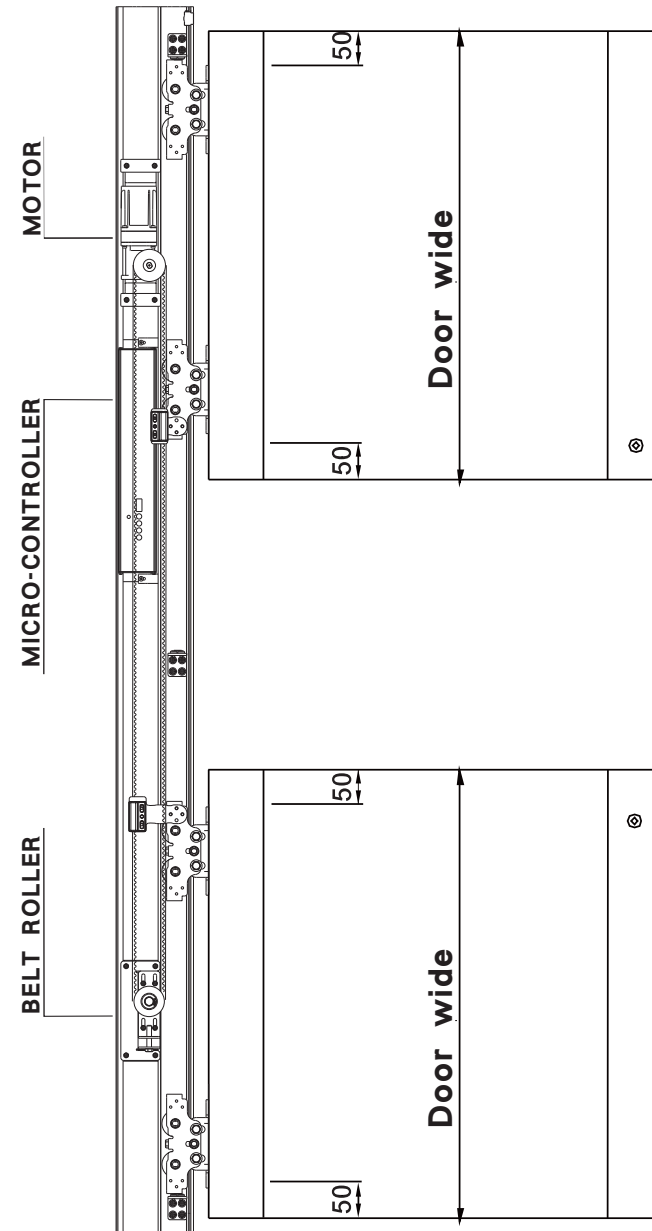
The ILLUSTRATED of CONTROLLER and MOTOR.

Power supply (input)
Either AC100V~240V



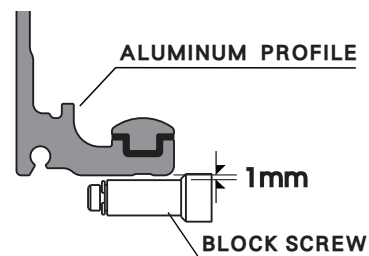
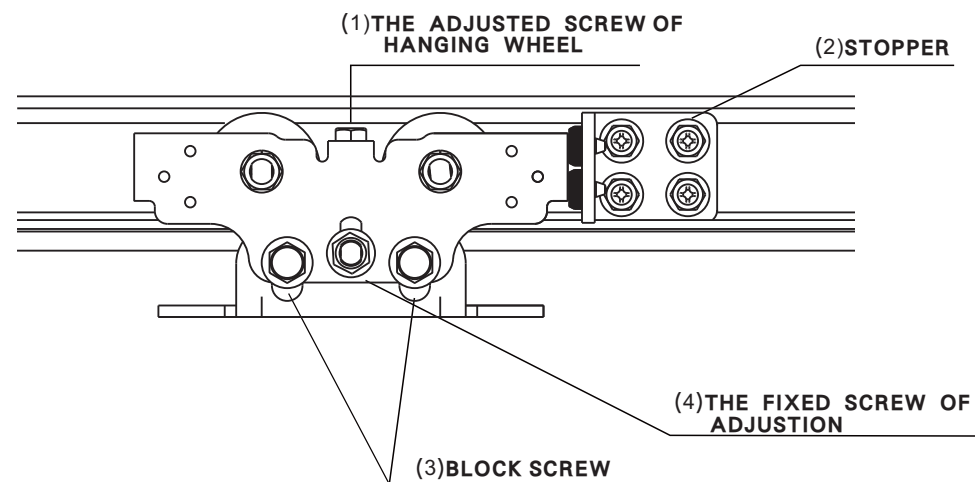
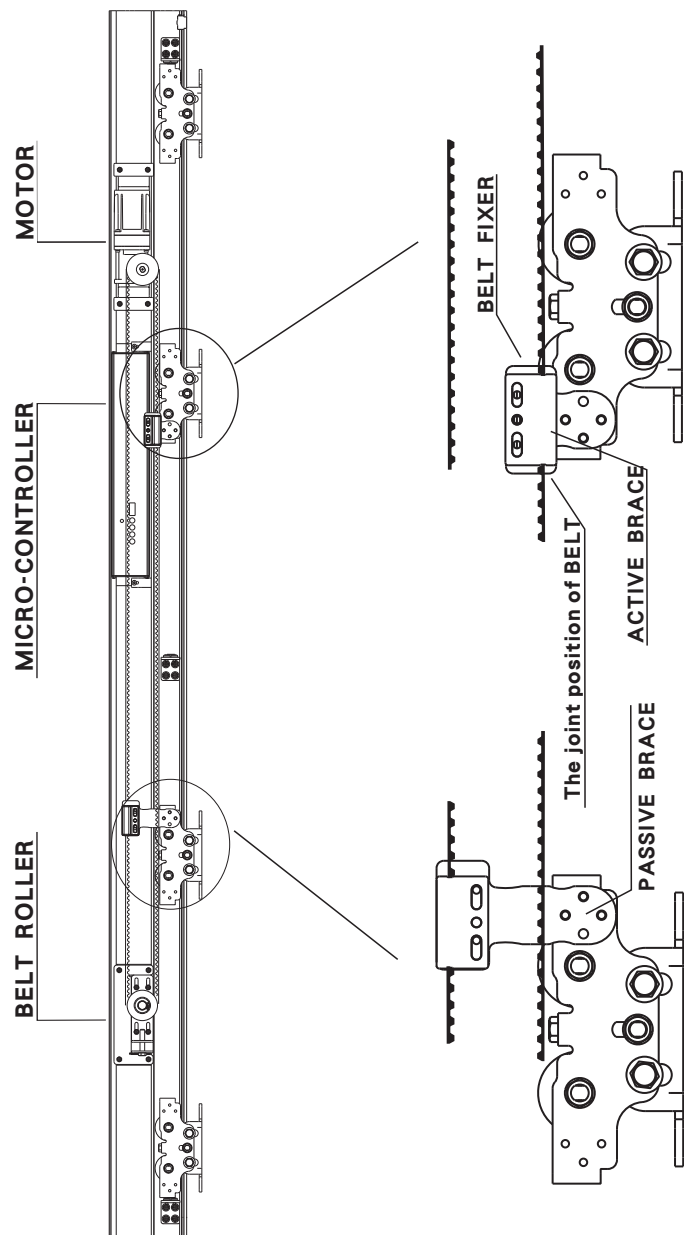
! Warning

Please confirm WHETHER the SENSOR VOLTAGE is the same as the power supply. If different between them, need to add the TRANSFORMER, otherwise the SENSOR would be burned.



Inside the room, the distance between the HANGING TWIN-WHEEL and the RIM of DOOR must be more than 50mm.

MEASURE : mm



- A** When Door-Leaf height and interval need to adjust, loose (3) & (4) at first, then adjust (1).
- B** Need to fasten (3) & (4) after adjust **A**.
- C** Install above-mentioned (2) after make sure the DOOR OPEN POSITION.